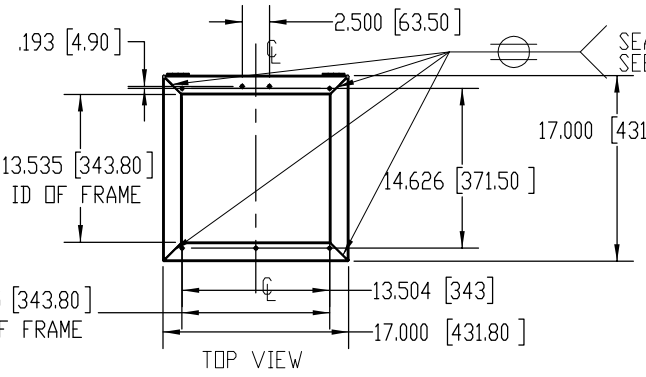
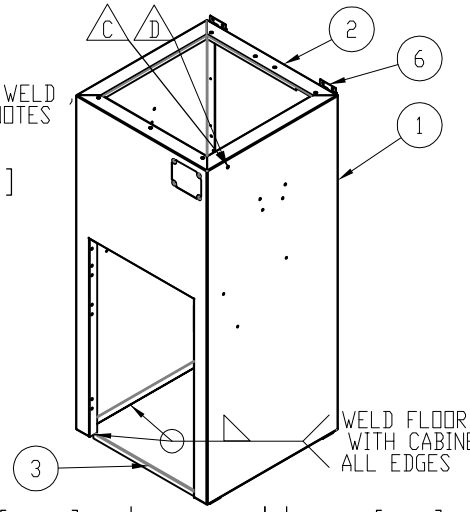
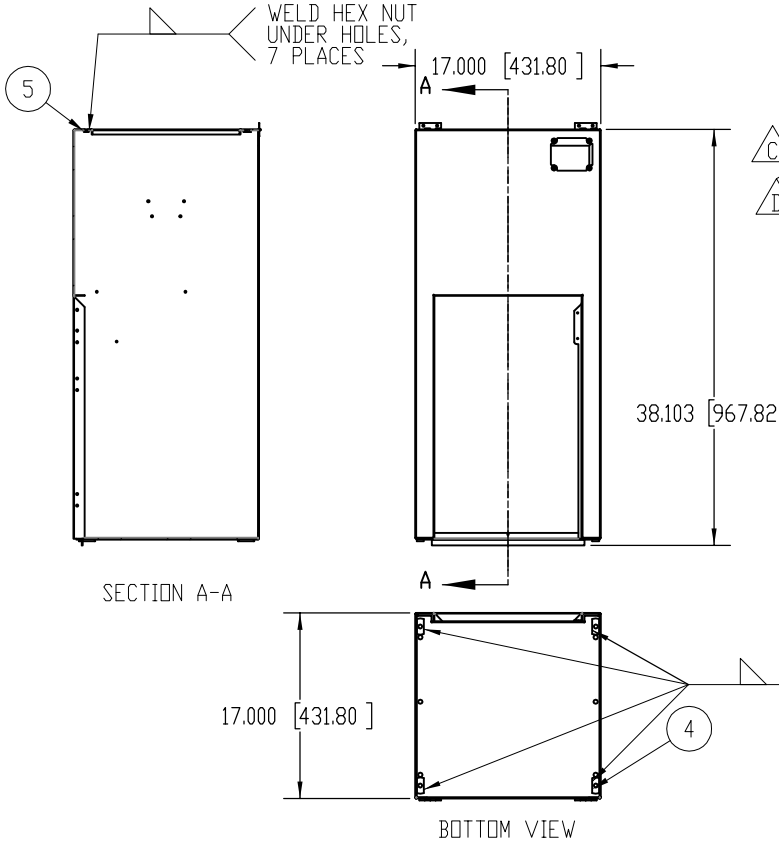
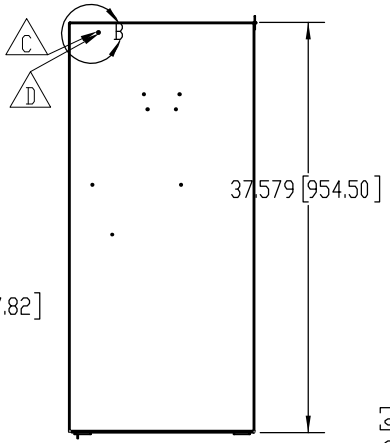
BOM Table of 600-3310F-D

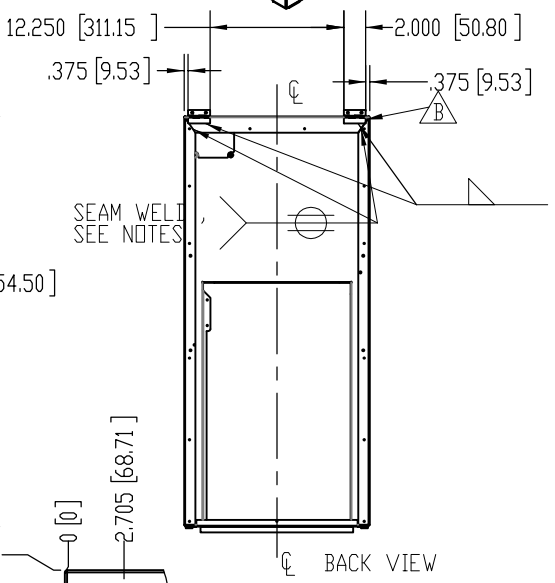
ITEM NO.	PartNo	DESCRIPTION	Material	QTY.	Revision
1	600-3111	URS500/600 BODY SHELL	SS 304 18GA	1	Y
2	600-3761F	CROSS PANEL	SS 304 18GA	1	J
3	600-6271F	FLOOR	Galvanized Steel 14GA	1	D
4	ZND3324	3/8-16 SPOT-WELD NUT, 1.5"LG X .625"W X .14"TH	MILD STEEL	4	A
5	99-511SS	Hex nut 1/4"-20 S.S	18-8 SS	7	
6	120-331	STAINLESS STEEL HINGE,2x1.25x.037, 2 HOLES	SS 304	2	B

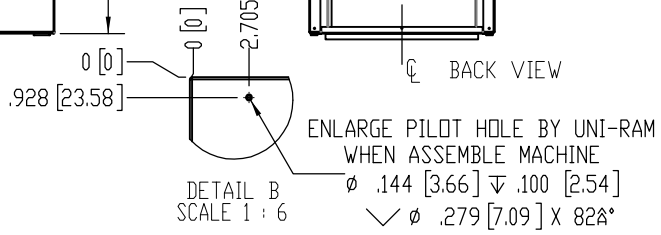












NOTE:
1.SEAM WELD ALL CORNERS, THEN GRIND TO FLAT, NO EXCEEDED MATERIAL
2. CORNER WELDING QUALITY CONTROL USING TEMPLATE

CERTIFIED RELATED DRAWINGS, NO CHANGES WITHOUT GENERAL MANAGER APPROVAL

ZONE	REV.	DESCRIPTION	DATE	NAME
	D	INTERLOCK MOVE TO SAFETY COVER, ONLY NEED ONE HOLE ON CABINET ENLARGE FOR MOUNTING MAGNET SENSOR	2021-03-09	KEN
	C	CABINET ADD POLIT FOR INTERLOCK, ADD NOTES TO ENLARGE HOLES TO DESIRED SIZES	2020-01-21	KEN
	B	SIZE 9.53MM WAS 69.1MM	8/10/2015	KEN

REVISIONS

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FAX: (905)477-8922

3RD ANGLE PROJECTION

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES :
FRACTIONAL ± 1/32
2 PLACE DECIMAL ± .015
3 PLACE DECIMAL ± .005
ANGULAR: ± 1/2°

TITLE: URS5/600 CABINET WELDMENT ASSY

PROJECT	URS500/600
BINDER	
SCALE:	DO NOT SCALE DRAWING
SHEET No	1 OF 1

	DATE	NAME
DWN	AUG-10-2015	KEN
CHKD		
APPD		

MAT'L-	See Parts
WEIGHT:	32.46 LBS
QTY-	
FILE NAME:	600-3310F
PATH:	N:\Engineers\KEN\URS500_URS600\

DWG. NO. 600-3310F REV D