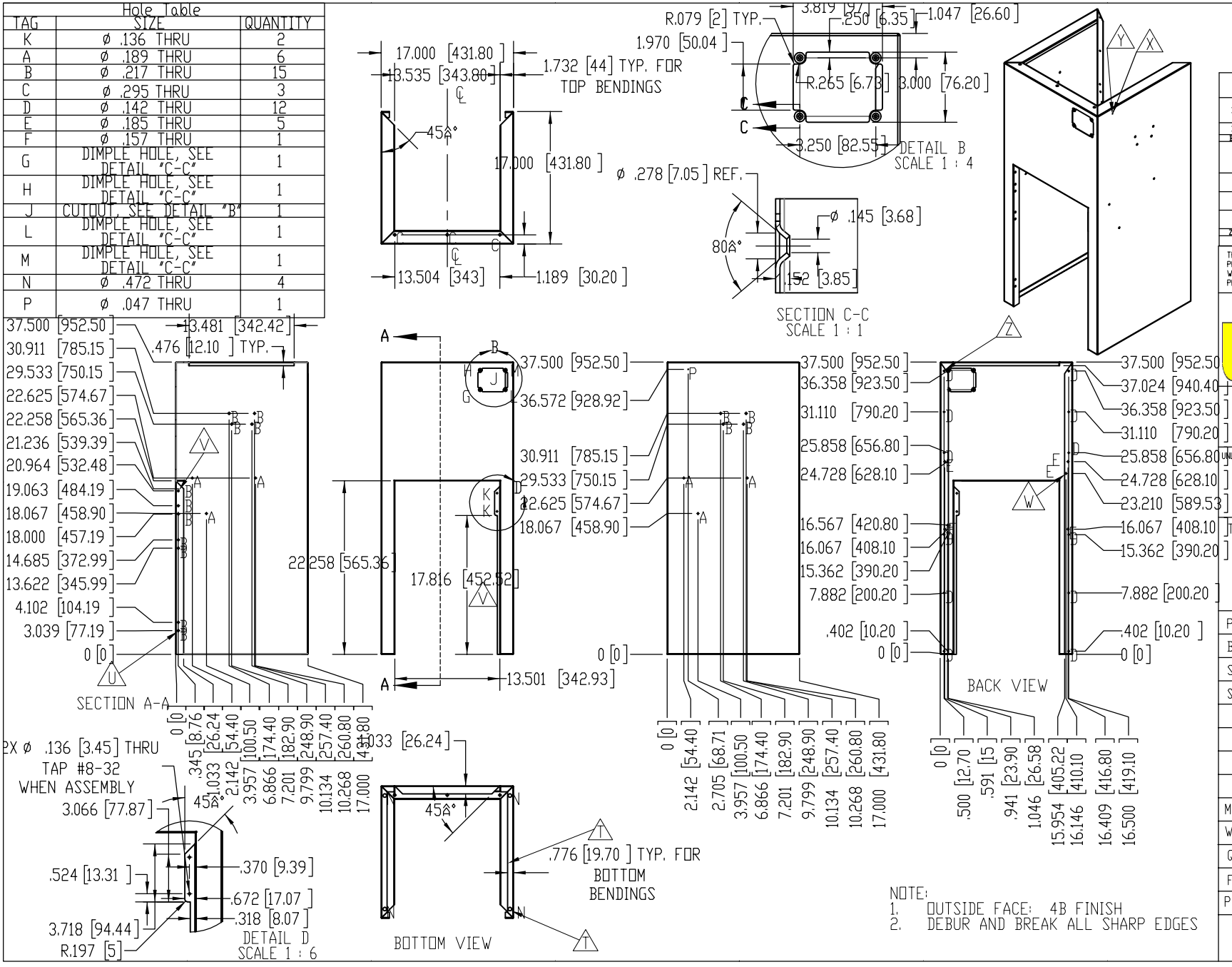
Hole Table		
TAG	SIZE	QUANTITY
K	ø .136 THRU	2
A	ø .189 THRU	6
B	ø .217 THRU	15
C	ø .295 THRU	3
D	ø .142 THRU	12
E	ø .185 THRU	5
F	ø .157 THRU	1
G	DIMPLE HOLE, SEE DETAIL "C-C"	1
H	DIMPLE HOLE, SEE DETAIL "C-C"	1
J	CUTOUT, SEE DETAIL "B"	1
L	DIMPLE HOLE, SEE DETAIL "C-C"	1
M	DIMPLE HOLE, SEE DETAIL "C-C"	1
N	ø .472 THRU	4
P	ø .047 THRU	1



NOTE:
1. OUTSIDE FACE: 4B FINISH
2. DEBUR AND BREAK ALL SHARP EDGES

CERTIFIED RELATED DRAWINGS, NO CHANGES WITHOUT GENERAL MANAGER APPROVAL

ZONE	REV.	DESCRIPTION	DATE	NAME
	Z	12 MOUNTING HOLE FOR BACK PANEL CHANGE TO 3.5MM(0.141"), WAS 4.0MM(0.156")	2023-08-03	KEN
D23	Y	INTERLOCK MOVED TO SAFETY COVER, NEED ONE PILOT HOLE ON CABINET FOR MAGNET SENSOR, WAS 3	2021-03-09	KEN
D23	X	ADD PILOT HOLES FOR LOCKING SYSTEM	2019-12-30	KEN
BC23	W	ADD ONE DIA 0.185" HOLE	2018-05-10	KEN
	V	(1) CORRECT MISTAKE, SIZE 452.52 MM WAS 445.41MM, (2) ADD ONE DIA 0.217" HOLE, (3) SLIGHTLY ADJUST DIA 0.136" HOLE POSITION	7/26/2017	KEN
	U	ADJUST DOOR MOUNTING HOLES POSITION, 8.76MM WAS 6.32MM	12/28/2016	KEN
	T	CORRECT DRAWING MISTAKE, 0.776" WAS 0.591", ADD MISSING HOLE 7X DIA12MM	12/12/2016	KEN
	S	CORRECT TYPO MISTAKES AND INFOMATION TO STATE THE FINISED SIZES	2/25/2016	KEN

REVISIONS

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3RD ANGLE PROJECTION

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES :
FRACTIONAL ± 1/32
2 PLACE DECIMAL ± .015
3 PLACE DECIMAL ± .005
ANGULAR: ± 1/2°

TITLE: URS500/600 BODY SHELL

PROJECT	URS500/600
BINDER	
SCALE:	DO NOT SCALE DRAWING
SHEET No	1 OF 2

	DATE	NAME
DWN	FEB-25-2016	KEN
CHKD		
APPD		

MAT'L-	SS 304 18GA
WEIGHT:	25.07 LBS
QTY-	
FILE NAME:	600-3111
PATH:	N:\Engineers\KEN\URS500_URS600\

DWG. NO. 600-3111 REV Z